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SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: EMKARATE(TM) RL 68HP

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses:Not determined.Uses advised against:Not determined.

1.3 Details of the supplier of the safety data sheet

Supplier

Company Name: CPI FLUID ENGINEERING

A DIV. OF THE LUBRIZOL CORPORATION

Address: 2300 JAMES SAVAGE ROAD

MIDLAND, MI 48642

US

Telephone: 989-496-3780

E-mail contact:

1.4 Emergency telephone number:

FOR TRANSPORT EMERGENCY CALL CHEMTREC (+1)703 527 3887, OR WITHIN USA 800 424 9300 (LUBRIZOL)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

This product does not meet the classification requirements of the current European legislation.

Classification according to Regulation (EC) No 1272/2008 as amended.

Not classified

Classification according to Directive 67/548/EEC or 1999/45/EC as amended.

Not classified

2.2 Label elements according to Regulation (EC) No 1272/2008 as amended

not applicable

2.3 Other hazards: None identified.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Regulation No. 1272/2008.

This material has no known hazards under applicable laws.

Directive 67/548/EEC.

This material has no known hazards under applicable laws.

SECTION 4: First aid measures



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4.1 Description of first aid measures

Inhalation: Remove exposed person to fresh air if adverse effects are observed.

Eye contact: Any material that contacts the eye should be washed out immediately with

water. If easy to do, remove contact lenses.

Skin Contact: Wash with soap and water. If skin irritation occurs, get medical attention.

Launder contaminated clothing before reuse.

Ingestion: Treat symptomatically. Get medical attention.

4.2 Most important symptoms

and effects, both acute and

See section 11.

delayed:

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

5.1 Extinguishing media

Suitable extinguishing

media:

CO2, Dry chemical or Foam. Water can be used to cool and protect

exposed material.

Unsuitable extinguishing

media:

Not determined.

5.2 Special hazards arising from the substance or

mixture:

See section 10 for additional information. Water may cause splattering.

Container may rupture on heating.

5.3 Advice for firefighters

Special fire fighting

procedures:

No data available.

Special protective

equipment for fire-fighters:

Recommend wearing self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Personal Protective Equipment must be worn, see Personal Protection Section for PPE recommendations. Ventilate area if spilled in confined space or other poorly ventilated areas.

6.2 Environmental

Precautions:

Avoid release to the environment. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages.

Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning

up:

Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert material.



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6.4 Reference to other sections:

See sections 8 and 13 for additional information.

SECTION 7: Handling and storage:

7.1 Precautions for safe

handling:

Observe good industrial hygiene practices. Provide adequate ventilation.

Wear appropriate personal protective equipment.

Keep containers closed when not in use. Wash thoroughly after handling. Launder contaminated clothing before reuse. Empty container contains

product residue which may exhibit hazards of product.

Maximum Handling Temperature:

Not determined.

7.2 Conditions for safe storage, including any incompatibilities:

Store away from incompatible materials. See section 10 for incompatible

materials.

Maximum Storage Temperature:

Not determined.

7.3 Specific end use(s): End uses are listed in an attached exposure scenario when one is required.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

8.2 Exposure controls

Appropriate engineering

controls:

Use material in well ventilated area only. Adequate ventilation should be provided so that exposure limits are not exceeded. Mechanical ventilation

or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand Protection: Neoprene. Suitable gloves can be recommended by the glove supplier.

Other: Long sleeve shirt is recommended.

Respiratory Protection: Use respirator with an organic vapor cartridge if exposure limit is

exceeded. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator. Use self-contained breathing apparatus for entry into confined space, for

other poorly ventilated areas and for large spill clean-up sites.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing to remove contaminants. Discard contaminated

footwear that cannot be cleaned.



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Environmental No data available. **Controls:** See section 6 for details.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state:liquidForm:liquidColor:Light yellow

Odor: Mild

Odor Threshold:

pH:

No data available.

Flash Point: >= 270 °C (Cleveland Open Cup)

Evaporation Rate: No data available. Flammability (solid, gas): No data available.

Upper/lower limit on flammability or explosive limits

Flammability Limit - Upper (%):
No data available.
No data available.
Vapor pressure:
No data available.
Vapor density (air=1):
No data available.
No data available.
No data available.
No data available.
0.977 (15.6 °C)

Solubility(ies)

Solubility in Water:
Slightly Soluble
No data available.
Partition coefficient (n-octanol/water):
No data available.
Autoignition Temperature:
No data available.
Decomposition Temperature:
No data available.

Viscosity: Approximate 72.3 mm2/s (72.3 °C); Approximate 9.8

mm2/s (100 °C)

Explosive properties:No data available.Oxidizing properties:No data available.VOC Content:No data available.

Other information

Pour Point Temperature: Approximate -39 °C

SECTION 10: Stability and reactivity

10.1 Reactivity: No data available.

10.2 Chemical Stability: Material is stable under normal conditions.

10.3 Possibility of Hazardous

Reactions:

Will not occur.

10.4 Conditions to Avoid: Do not expose to excessive heat, ignition sources, or oxidizing materials.

10.5 Incompatible Materials: Strong acids. Strong bases. Strong oxidizing agents.



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10.6 HazardousThermal decomposition or combustion may generate smoke, carbon monoxide, carbon dioxide, and other products of incomplete combustion.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation: No data available.

Ingestion: No data available.

Skin Contact: No data available.

Eye contact: No data available.

11.1 Information on toxicological effects

Acute toxicity

Oral

Product: LD 50 (Rat): > 2,000 mg/kg (Read across) Not classified

Ingestion of this material may cause nausea and diarrhea.

Dermal

Product: LD 50 (Rabbit): > 2,000 mg/kg (Read across) Not classified

Inhalation

Product: Not classified for acute toxicity based on available data.

Skin Corrosion/Irritation:

Product: Prolonged or repeated contact may cause irritation.

Remarks: Not classified as a primary skin irritant.

Serious Eye Damage/Eye Irritation:

Product: Remarks: Not classified as a primary eye irritant.

Respiratory sensitization:

No data available

Skin sensitization:

Product: Classification: Not a skin sensitizer. (Read across) Not a skin

sensitizer.

Specific Target Organ Toxicity - Single Exposure:

Product: If material is misted or if vapors are generated from heating,

exposure may cause irritation of mucous membranes and the upper

respiratory tract.

Aspiration Hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

Germ Cell Mutagenicity:

No data available



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Reproductive toxicity:

No data available

Specific Target Organ Toxicity - Repeated Exposure:

No data available

SECTION 12: Ecological information

12.1 Ecotoxicity

Fish

Product: LC 50 (Fathead Minnow, 4 d): > 10,000 mg/l

Aquatic Invertebrates

Product: EC 50 (Water flea (Daphnia magna), 2 d): > 1,000 mg/l

Toxicity to Aquatic Plants

Product: EC 50 (Green algae (Selenastrum capricornutum), 4 d): > 1,000

mg/l

Toxicity to soil dwelling organisms

No data available

Sediment Toxicity

No data available

Toxicity to Terrestrial Plants

No data available

Toxicity to Above-Ground Organisms

No data available

Toxicity to microorganisms

Product: EC 50 (Sludge, 0.1 d): > 10,000 mg/l

12.2 Persistence and Degradability

Biodegradation

Product: Dissolved organic carbon (DOC) 71 % (28 d, Inherent Sludge)

BOD/COD Ratio

No data available

12.3 Bioaccumulative Potential

Bioconcentration Factor (BCF)

No data available

Partition Coefficient n-octanol / water (log Kow)

No data available

12.4 Mobility:

No data available

12.5 Results of PBT and vPvB assessment

No data available



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12.6 Other Adverse Effects: No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Disposal methods: Treatment, storage, transportation, and disposal must be in accordance

with applicable Federal, State/Provincial, and Local regulations.

Since emptied containers retain product residue, follow label warnings even

after container is emptied.

Contaminated Packaging: Container packaging may exhibit hazards.

SECTION 14: Transport information

ADR

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: not applicable.

For transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

Shipping descriptions may vary based on mode of transport, quantities ,temperature of the material, package size, and/or origin and destination It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. Review classification requirements before shipping materials at elevated temperatures.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.:

Inventory Status

Australia (AICS)

All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)

May require notification before sale under Canadian regulations.

China (IECSC)

All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACh)

To obtain information on the REACH compliance status of this product, please visit Lubrizol.com/REACH, or e-mail us at REACH_MSDS_INQUIRIES@Lubrizol.com

Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)

All components are in compliance in Korea.

New Zealand (NZIoC)

This product requires notification before sale in New Zealand.



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Switzerland (SWISS)

This product requires notification before sale in Switzerland.

Taiwan (TCSCA)

This product requires notification before sale in Taiwan.

United States (TSCA)

All components of this material are on the US TSCA Inventory.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

15.2 Chemical safety assessment:

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Key literature references and

Internal company data and other publically available resources.

sources for data:

Wording of the R-phrases and H-statements in section 2 and 3: none

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